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## Method and arrangement for loading artillery pieces by means of flick ramming



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The present invention relates to a method and an arrangement for flick ramming shells and propellant powder charges in artillery pieces which are loaded with these components separately.

The expression flick ramming means that the components making up the charge, in the form of shells and propellant powder charges, are, during the start of each loading operation, imparted such a great velocity that they perform their own loading operation up to ramming in the barrel of the piece in more or less free flight at the same time as the loading cradle in which they are accelerated to the necessary velocity is rapidly braked to a stop before or immediately after it has passed into the loading opening of the barrel.

Flick ramming is an effective way of driving up the rate of fire even in heavier artillery pieces, and, in this connection, it is in general terms necessary for the shells, for example, to be imparted a velocity of at least approaching 8 metres per second in order for flick ramming to be performed. It is moreover desirable that the ramming velocity can be varied in relation to the elevation of the piece so that the shells are always rammed equally firmly in the loading space of the piece. This is because, in this way, variations of Vo, that is to say the muzzle velocity, as a result of shells/projectiles being rammed with varying degrees of firmness are avoided.

The major problem associated with flick ramming heavier artillery shells/projectiles is that of accelerating these to the necessary final velocity within the acceleration distance available, which is usually no longer than the length of the shell or projectile itself. Furthermore, it must be possible to flick ram different types of shell/projectile of

different weight and length using one and the same further complication in flick rammer. A shells/projectiles, and to a certain extent in flick ramming propellant powder charges, is that, as soon as they have reached the desired velocity, the rammer or the shell cradle with which they have been accelerated to the desired flick ramming velocity must be rapidly zero while the accelerated propellant powder charge continues its course forwards and into the loading opening of the piece as a freely moving body.

Thus far, the practice has primarily been to use pneumatically driven flick rammers in which a pneumatic accumulator provided the necessary energy to impart the requisite flick velocity to the shell in question. In conventional rammers which do not provide often chain ramming, there are transmissions transferring the energy supply between an axially displaced hydraulic or pneumatic piston and the rammer which acts directly on the rear part of the shell.

US 4,457,209, in which chiefly Figs 12 and 18 are of interest, can be cited as an example of a hydraulically driven shell rammer, while US 4,957,028 constitutes an example of a purely piston-driven rammer.

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The present invention relates to an electrically driven flick rammer for artillery pieces. The rammer invention according to the is begin to characterized in that, for the acceleration of the shells and, where appropriate, the propellant powder charges, it utilizes the starting acceleration from an. electric motor, the rotating movement of which mechanically geared down and converted rectilinear movement. According to a development of the invention, it is moreover possible, when necessary, to make use of an extra energy supply from a chargeable energy accumulator which has previously been provided energy supply and is then triggered simultaneously with the driving electric motor of the

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flick rammer being started, and which thus makes even more rapid acceleration possible. In one of the exemplary embodiments which illustrate the invention, the ramming velocity obtained according to the basic principle of the invention is geared up by a specific mechanical arrangement.

The basic construction of the electrically driven flick rammer according to the invention can therefore be used for ramming both shells and propellant powder charges, the difference being chiefly that, as far as ramming shells is concerned, it is as a rule only these which are accelerated to flick velocity in a fixed loading cradle, whereas, in the case of propellant powder charges, it may be necessary to accelerate the loading cradle as well and allow it to follow the charges into the loading opening of the barrel because the propellant powder charges may have poor inherent rigidity.

The advantages of driving the rammer electrically 20 instead of hydraulically or pneumatically include the fact that the rammer can thus be made much more simple and have fewer component parts and can thus be expected to have a greater degree of availability, at the same time as it becomes possible, by means of electronic control of the driving electric motor, to adjust the 25 ramming velocities accurately at all the elevations of the piece, so that ramming is always the same. electric motor can therefore also be used to brake the ramming velocity in the event that the energy supply provided by the energy accumulator is too great in 30 relation to the piece elevation at the time.

The basic idea underlying the present invention is therefore that, for loading artillery pieces, use is to be made of the starting acceleration of an electric motor in order to accelerate the artillery propellant powder charge or the shell to be loaded into the piece to such a great velocity that it is sufficient for flick ramming the same. For this to be possible, the rotating movement of the electric motor must, as

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already mentioned, be converted into a linear movement. In connection with the invention, two different basic principles for this are proposed, one of which is based on the use of a drive belt or feed chain driven by the 5 geared-down electric motor via preferably a bevel gear or a planetary gear, while the other is based on the use of a pinion which is connected to the electric motor and drives a rack in the desired axial direction. The invention also includes a method and a number of arrangements which make possible electrically driven 10 flick ramming of both propellant powder charges and shells, in which the energy supply from the electric is combined with that from the accumulator, the accumulated energy of which 15 discharged at the same time and parallel to the motor being started. As the shells have such a great dead energy supply of weight, an not inconsiderable necessary in addition to magnitude is an electric motor, which gives rise to a linear movement in the 20 manner already indicated, so as to keep the size of the motor within reasonable limits. According to the basic concept in question, the energy supply which therefore necessary in addition to the is provided by triggering the energy accumulated in an energy accumulator simultaneously with the electric 25 motor being started. During acceleration itself, the shells must have a certain support in the form of a shell cradle, and, in this, they are accelerated to the desired ramming velocity by a shell rammer. The latter must in turn be stopped rapidly before it arrives in 30 the loading opening of the piece. Some of the braking energy developed in this connection can then be used least partial recharging of the accumulator. According to a preferred development of the invention, the electric motor, which constitutes 35 the core itself of the system, can subsequently be used to complete the recharging of the energy accumulator. In this connection, the simplest way of carrying out this recharging of the energy accumulator is to reverse

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the electric motor, the other parts of the rammer then following. In addition to the electric motor and the the rammer accumulator, according invention also requires a locking function which ensures that the energy accumulator is triggered at the correct moment, that is to say simultaneously with the electric motor being started. In this connection, the motor can be used to provide the locking function. The part referred to above as the energy accumulator can advantageously consist of a compressible spring means form of one or more interacting coil or pneumatic springs of a type known per se provided that sufficient possible to achieve accumulation capacity with these.

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already indicated, the basic idea the motor-driven rammer, electric with its energy accumulator for making possible ramming of even heavy shells, allows scope for a number of different detailed embodiments. There are therefore a number of different ways in which the accelerating rotation of an electric motor can be converted into a likewise accelerating rectilinear movement, at the same time as there are a number of different ways of embodying the accumulator. Α different preferred few embodying the arrangement according to the invention will therefore be described in greater detail below. One of the examples described also comprises, addition to the basic concept of the invention, a development of the same which makes possible mechanical gearing-up of the ramming velocity to a higher level than is achieved according to said basic concept. The variants described in connection with the figures are, however, to be seen only as examples of a few embodiments of the invention, while the latter is as a whole defined in the patent claims below.

In the figures described below:

Fig. 1 shows the basic principle of the invention,

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Fig. 2 shows the same variant as in Fig. 1 but in an angled projection and with some component parts omitted so as to clarify the main principle,

Figs 3 and 4 show a second variant of the invention in an angled projection and two different operating positions,

Figs 5, 6 and 7 show angled projections of a third variant of the invention, Fig. 5 showing arrangement with the shell in the starting position, Fig. 6 the arrangement with the shell in the launching position and Fig. 7 the main component parts of the drive system with the shell in the starting position, and 9 show a lateral projection respectively, a vertical view of another embodiment of

Fig. 10 shows the section X-X in Fig. 8.

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Fig. 1 shows diagrammatically the basic principles of the invention in its simplest variant as far as ramming shells is concerned. In the figure, the shell has the reference number 1, while 2 indicates the electric drive motor and 3 the drive wheel of the motor. A feed chair 4 runs around the drive wheel 3 and also around a chain wheel 5 which is driven by the chain but is considerably larger than the wheel 3 and will therefore rotate at a considerably lower speed. By using the feed chain 4, the rotating movement of the and then chiefly its starting electric motor (3), acceleration which is the motor movement of which use is mainly made in application of the invention, therefore converted into a linear movement which is transmitted to the shell 1 via a shell rammer 6. The acceleration imparted to the shell therefore originates from the starting acceleration of the electric motor. However, the great weight of the shell 1 makes it necessary to provide additional energy as otherwise the motor would have to be exceptionally large, according to the invention, this extra energy supply is provided by energy accumulated in an energy accumulator 7 at an earlier stage being released at the same time

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as the electric motor 2 is started. In its simplest form, the energy accumulator 7 consists of a coil or pneumatic spring which is compressed in its charged state. To trigger the energy accumulator, a locking system 8 is included, as indicated in the figure, which 5 is operationally linked to the starting of the electric motor and which is disconnected at the same time as the electric motor 2 is supplied with starting current. The locking system 8 can advantageously, before starting, 10 be replaced by the motor 2 being loaded in the braking direction, that is to say the direction in which it locks or counteracts the energy accumulator, which the current direction is switched and increased to its maximum value at the same time as the energy 15 accumulator 7 is triggered. This starting results in an even more rapid start and therefore greater shell acceleration. To transmit the supply from the energy accumulator 7 to the feed chain 4 and thus to the rammer 6 and finally to the shell 1. there is also a second feed chain 9 which runs around 20 on the one hand a guide wheel 10 and on the other hand a drive wheel 11, the latter being mounted firmly on the same spindle as the chain wheel 5 and therefore in turn driving it. When the electric motor 2 is started, 25 the energy supply from the motor is imparted to the feed chain 4, and at the same time the energy accumulator 7 therefore delivers its energy supply, also to the feed chain 4, via the second feed chain 9, the combined energy supply from these two sources accelerating the shell 1 in the direction of 30 the arrow A to a velocity which is sufficiently high for the shell to proceed to ramming in the ramming position of the piece (not shown). As soon as the shell has achieved the necessary velocity, the rammer 6 is braked to a stop, which takes place at the latest in 35 line with the spindle of the drive wheel 3. The fact that the electric motor has an important role to play in the system can also be used in order to brake the ramming velocity of the shell if the energy supply from

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the energy accumulator should be too great in any position. Electronically controlling an electric motor using, for example, a velocity sensor as a point of reference is after all a simple routine procedure today. The simplest way of recharging the energy accumulator is, moreover, to reverse the electric motor until it has returned to the original position.

Fig. 2 shows in principle the same arrangement as in Fig. 1 but in an angled projection and without the motor 2. In this case, it is assumed that the motor 2 10 is used to keep the system locked up to the start, for which reason the locking system 8 has been omitted. Otherwise, the various component parts have been given the same reference numbers as in Fig. 1. The motor 2 (not shown) is therefore assumed to be coupled to the 15 drive wheel 3 and thus to drive it via the feed chain 4 running around the wheel 5, to which chain the shell rammer 6 is fixed. The second feed chain 9 runs around the guide wheel 10 and the drive wheel 11 which is mounted firmly on the same spindle as the wheel 5. 20 while the body of the pneumatic spring 7a is fixed in a stand (not shown) and its piston rod is connected to the feed chain 9 which it drives in the direction of the arrow Al when it is released. Α number 25 additional arrows, which indicate the movements of the various feed chains 4 and 9, have also been included in the figure. As can be seen from the figure, starting the motor 2 (not shown) therefore results in the shell 1 being accelerated in the direction of the arrow A1 by 30 the combined starting acceleration from the motor 2 (not shown) and the pneumatic spring 7a. To recharge the energy accumulator, that is to say the pneumatic spring 7a, all that is necessary is for the motor 2 to reversed until the pneumatic spring compressed again, after which the system is locked by 35 motor braking and the system is ready for a new operating sequence. It is assumed that, during its acceleration, the shell 1 rests in a system-integral shell cradle which can be in the form of a completely

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or partly covered channel or the like. However, for the sake of clarity, the shell cradle has not been shown in Figures 1 and 2.

The variant of the arrangement according to the invention shown in Figs 3 and 4 includes the same electric motor 2 as in Fig. 2, and this motor drives, via a bevel gear 2a, a first chain wheel 3a which in turn drives a feed chain 4a. Mounted on the latter is a shell rammer 6a of slightly different design, which follows the movement (around the chain wheels) of the 10 chain and in this way provides free access supplying new shells from the rear. The shell rammer 6a is also provided with special rear guide wheels which follow guide tracks which are included in the shell cradle 12 shown in the figure but are themselves not 15 shown in the figure. This is in order to provide quidance and absorb the torque transmitted shell. The shell cradle 12, in which the shell 1 rests during its acceleration, is also shown in the figures. The feed chain 4a runs on around a second chain wheel 20 5a which can be driven by or driving relative to the feed chain 4a depending on whether the shell 1 is to be accelerated or the energy accumulator 7b, also included is to be recharged. The spindle of the chain wheel 5a is connected to the input shaft of a planetary 25 gear 13, on the output shaft 13a of which a togglejoint arm 14 is firmly arranged. Fixed to the free outer end 15 of the toggle-joint arm 14 via a rotatable pin is one end of the energy accumulator 7b which here consists of a pneumatic spring. The other end of the 30 pneumatic spring 7b is then in turn, via a second pin at point 16, connected to the frame (not shown in Figs 3 and 4) of the rammer. A stop 17 is also arranged firmly on the feed chain 4a. This stop is used to stop 35 the shells 1 when they are supplied to the shell cradle 12 from the rear. As can be seen from the figure, the shell rammer 6a will be located on the lower side of the feed chain 4 when the stop 17 is located in a suitable stopping position on the upper side of the

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feed chain. The stop 17 is used in order to brake the shells when they are supplied to the shell channel 12, and at the same time the stop and the chain are displaced, the braking energy being used in order at least in part to recharge the energy accumulator, that is to say the pneumatic spring 7b.

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In order for this variant of the invention to function correctly, it is necessary for the entire acceleration distance of the feed chain 4a, that is to say the distance between the starting and stopping 10 positions of the pneumatic spring 7b, to correspond to half a revolution of the toggle-joint arm 14 arranged on the shaft of the planetary gear 13. The system comprising the toggle-joint arm 14 of the planetary gear and the pneumatic spring 7b has two dead-centre 15 positions, the first of which arises when all its articulation points 13a, 15 and 16 lie in a line and the pneumatic spring 7b is fully compressed. A second dead-centre position lies half a revolution from the 20 first, with the pneumatic spring 7b fully expanded. In this connection, however, bringing about rapid energy transmission is of greater interest than using the energy accumulator to its absolute maximum. In order to obtain maximum acceleration from the pneumatic spring 7b, a starting position must be selected in which the 25 toggle-joint arm has already left the dead-centre position and forms an angle with this position. starting angle of roughly 30° from the dead-centre position has proved to be suitable. At the same time, a limited amount of the accumulated energy of the energy 30 accumulator is therefore sacrificed because the latter is in this position discharged slightly, and at the same time, as the total stroke length is to correspond to half a revolution of the output shaft planetary gear, braking of the system is obtained at 35 the end of the stroke, which brings about an initial prestressing of the energy accumulator. This braking will, however, affect only the shell rammer 6a because the shell 1 will in this position have reached its

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maximum velocity. Fig. 4 shows the position immediately before this braking is started.

The arrangement functions in the following manner: In the starting position, the shell 1 is located in the 5 shell cradle 12, while the pneumatic spring 7b and the toggle-joint arm 14 are in the position described above directly at the side with the spring fully compressed, and the motor 2 keeps the system balanced. When the shell 1 is to be rammed, the motor 2 is started, 10 whereupon the feed chain 4 starts to move and with it the chain wheel 5a which rotates the planetary gear 13, and at the same time the toggle-joint arm 14 is driven in the same direction by the energy accumulator, that is to say the pneumatic spring 7b. By virtue of the 15 fact that the planetary gear is connected to the chain wheel 5a, the pneumatic spring 7b therefore delivers its energy supply in this way to the feed chain 4a, while the motor provides its energy supply to the same feed chain 4a via the chain wheel 3a. This combined 20 energy supply then accelerates the shell 1. position shown in Fig. 4, the energy accumulator 7b has delivered all its energy, and the shell 1 has reached the desired velocity and continues its flick course forward for ramming in the ramming position (not shown) 25 the piece. Of the previously mentioned half revolution of the output shaft of the planetary gear, only a small part now remains, which involves initial prestressing of the pneumatic spring 7b, and energy necessary for this prestressing can be 30 obtained from rapid braking of the shell rammer 6a which has now completed its function as far as this shell is concerned. Braking of the shell rammer is effected by the pneumatic spring and motor together. For the remaining recharging of the pneumatic spring, 35 use can then be made of the energy which is absorbed by the stop 17 when it stops the next shell fed in, supplemented with the remaining energy necessary from motor. Moreover, the recharging of the energy accumulator can also be carried out by the motor 2

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being reversed by an amount corresponding to half a revolution of the planetary gear.

The basic principle underlying the arrangement shown in Figs 5, 6 and 7 is that the rotation movement of the electric motor is to be converted into a linear movement by means of a pinion which drives a rack, and the same basic idea is used for transmitting the energy supply from the energy accumulator to the shell, which in this case is effected by this energy supply being 10 transmitted to the drive wheel of the motor and from there, together with the energy supply from the motor itself, to shell the rammer. Fig. 5 shows arrangement with the shell in the starting position, Fig. 6 shows the shell when it has achieved its maximum 15 acceleration, and Fig. 7 shows chiefly gearwheels concealed in the other figures interact with one another and the rack which drives the shell. A number of the component parts shown in the other figures have been omitted in Fig. 7.

The arrangement shown in Figs 5 and 6 and partly 20 in Fig. 7 comprises the shell 1, the shell cradle 12 and the drive motor 2 with its bevel gear 2a, which can all be unmodified. A shell rammer 6c is also included, which is in principle of the previously indicated type. The latter is included in the form of a fixed part in a 25 rammer body 17 which is arranged displaceably in the direction of the arrow B in a frame (not shown in the figure) which also supports the shell cradle 12. The rammer body 17 also includes a fixed rack 18. When the 30 motor 2 is started, it drives, via a bevel gear 2a, a pinion 19 (see also Fig. 7) which in turn drives a pinion 20 which drives the rack 18 and with it the rammer body 17 in the direction of the arrow B. The rammer body 17 also includes a spring holder tube 21 35 containing a powerful coil spring which, compressed state, will drive a second rack 22 in the direction of the arrow C. The rack 22 then in turn engages with a pinion 23 which is mounted firmly on the same spindle 24 as an intermediate gear 25 which is in

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turn in engagement with the pinion 19 of the motor. As in the previous alternative, this fundamental solution of the invention means that, when the piece is to be loaded, the motor is switched from its braking function started, its starting is acceleration beginning, via the pinions 19 and 20, to drive the rack 18 and with it the rammer body 17 in the direction of the arrow B. At the same time, the rack 22 is allowed to begin moving in the direction of the arrow C by the in the spring holder tube 21 driving forwards, energy thus released being supplied via the pinion 23 and the intermediate gear 25 to the motor and being in this way converted into shell acceleration in the direction of the arrow B. Figures 6 and 7 also include a brake 26 for braking the rammer body 17 after acceleration of the shell has been completed.

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Finally, the variant of the invention shown in Figs 8, 9 and 10 comprises a bevel gear 2a which is driven by an electric motor 2 and the output shaft of which is provided with a pinion 27 which, when the motor rotates, displaces a rack 28 and frame, of which it forms part, in the direction of the arrow D. This is because the whole frame 29 can be displaced along a guide rail 30, and this guide rail constitutes an integral part of the basic body 31 of a loading system. Also arranged in the frame 29 are two guide wheels 32 and 33, and a feed chain 34 runs around these. A shell rammer 6d is also fastened on the feed chain 34 at the level of the marking 35. The feed chain 34 is moreover connected firmly to the guide rail 30 at point 36. Two energy accumulators 37a and 37b are also included, which are fastened one on either side of the frame 29. When these energy accumulators, which consist of coil springs, are triggered, they will act on the frame in the same direction as the motor because they are fixed between the moving frame 29 and the basic body 31. When the motor is started, it drives the frame 29 via the pinion 27 and the rack 28 in the direction of the arrow D. The feed chain 32 and with it the shell rammer 6d

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follow in the same direction. By virtue of the feed chain being connected firmly to the guide rail 30 and therefore, via the latter, to the basic body 31, each displacement of the frame 29 in the direction of the arrow D along the guide rail 30 will result in twofold displacement of the feed chain 34 and the shell rammer 6d connected to it. The system therefore gives a ratio of 2 to 1 for the movement of the chain and thus also of the shell rammer in relation to the movement of the frame, and the latter obtains its movement energy via on the one hand the starting acceleration of the motor and on the other hand the simultaneously triggered energy accumulators 37a and 37b. Finally, it can be seen from the figures that the shell rammer 6d is mounted along two guide rails 38a and 38b which form part of the shell cradle 39 which is in the form of a slotted tube 39. As previously, the reference number of the shell is 1.

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